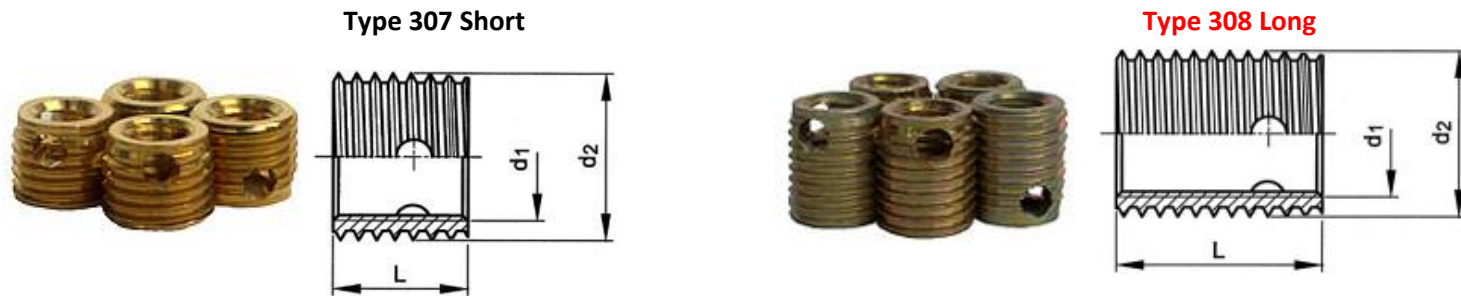


Type 307 And 308 Self Cutting Inserts



Type 307 And 308 Self Cutting Inserts									
Internal Thread -d1	M3	M4	M5	M6	M8	M10	M12	M16	
d1-Pitch	0.5	0.7	0.8	1	1.25	1.5	1.75	2	
External Thread - d2	5	6.5	8	10	12	14	16	20	
d2-Pitch	0.6	0.8	1	1.25	1.5	1.5	1.75	2	
Type 307 Length	4	6	7	8	9	10	12	14	
Type 308 Length	6	8	10	12	14	18	22	24	
Drill Depths (min)									
Type 307	6	8	9	10	11	13	15	17	
Type 308	8	10	13	15	17	22	26	28	

Material: Steel Finish: Zinc And Yellow

For Use In Materials With Tensile Strength From 360 Up To 420 N/mm²
 Aluminium - Aluminium Alloys - Magnesium Alloys - Duroplastics And Thermoplastics Polymers

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY